

Our machinery: 2019

Items	Type	Manufacturer	
3	CNC engraving machine	Fa. Lang	
2	Engraving machine G1L	Fa. Deckel	
2	Milling machine FP1	Fa. Deckel	
1	CNC milling machine Dialog 11	Fa. Deckel	
1	CNC milling machine iQ300	Fa. Makino	3 axis, 45.000 rpm
1	CNC milling machine iQ500	Fa. Makino	3 axis, 45.000 rpm
1	CNC milling machine C500	Fa. Hermle	3 axis, 9.000 rpm
1	HSC milling machine C30	Fa. Hermle	5 axis, 28.000 rpm
1	HSC milling machine DMU 50 evolution	Fa. Deckel	5 axis, 30.000 rpm
1	HSC milling machine C600	Fa. Hermle	5 axis, 40.000 rpm
1	HSC milling machine RXP 600 DSH	Fa. Röders	5 axis, 36.000 rpm
2	CNC sinking EDM machine EDAF2 – Fine Hole	Fa. Makino	
2	CNC sinking EDM machine EDAC1	Fa. Makino	accuracy $\pm 0,002$ mm
1	Wire EDM machine W 32 FB	Fa. Makino	wire gauge 0,07 mm
1	Wire EDM machine U3	Fa. Makino	
1	Wire EDM machine CUT 1000 Oil Tech	Fa. Charmilles	wire gauge 0,02 mm
2	3D-LASER machining equipment DML 40 SI	Fa. Lasertec	with rotary axis (4th axis)
1	Ultrasonic HSC-milling and grinding machine 20 linear	Fa. Sauer	5 axis, 40.000 rpm
1	Multisensor measuring device O-Inspect 322	Fa. Zeiss	
1	CNC coordinate measuring machine Contura GZ	Fa. Zeiss	X700 x Y1000 x Z600
1	HSC milling machine with 3D laser scanner	Fa. Isel	3 axis, 30.000 rpm
1	Starting-hole drilling machine	Fa. Bes	
2	Grinding machine	Fa. Jung / ABA	
1	Grinding machine	Fa. Stöckel	FXN 640 ST-2
1	Laser welding machine LRS 120 with two z-axes	Fa. OR Laser	
1	Die-spotting press	Fa. Millutensil	
3	Sampling Center 270 / 370 / 570	Fa. Arburg	